

## Кит Bellinzoni за мрамор 0.75 кг, охра, Mastice 2000 №6



### Description:

Use of catalyzers combined with polyester mastics is essential to start the solidification reaction, and it is very important because an improper use may lead to mistakes that could diminish performances and worsen final result or work done

### 1. White Paste Catalyzer (Mastic 2000, spezial Tak and Blitz)

#### Technical Characteristics:

Aspect	Hydrosolubility
Cream	Not soluble
Available colors:	pH
White	N.A.
Odor	Shelf life at 20°C (68°F).
Characterstic	6 months in original packaging
Specific gravity a 20°C (68°F) 1,21 ± 0,01	

Instruction for use: Add the catalyzer in a ratio of 2% by weight of resin, mix well the blend before applying. With low temperature (less than 15°C - 59°F), it is possible to increase the amount of the catalyzer up to 3%.

WARM/TEMPERATE WEATHER More than 15° C / 59°F			COLD WEATHER Less than 15° C / 59°F		
2% CATALYSIS			3% CATALYSIS		
Mastic weight	Catalyzer weight	Catalyzer length	Mastic weight	Catalyzer weight	Catalyzer length
2	0,50 g /	0,625	2	0,75 g /	0,937
5	1,00 g /	1,250	5	1,50 g /	1,875
7	1,50 g /	1,875	7	2,25 g /	2,812
1	2,00 g /	2,500	1	3,00 g /	3,750
1	3,00 g /	3,750	1	4,50 g /	5,625
2	4,00 g /	5,000	2	6,00 g /	7,500
0	0,140	cm /	0	0,210	cm /

A tablespoon contains around 18 grams (0,630 oz) of product. Suggestion for Use: Usage of hardener higher than 3% reduce adhesion of product, reduce workable time and could cause color variation.

Never catalyze the total quantity of the mastic at one time in order to avoid "mass effect", because the mastic will cure too quickly.

## 2. Liquid Transparent Catalyzer (for Mastic Astra 24K Liquid & Vertical, Mastic New Thassos)

Aspect	1,08 ± 0,01
Liquid	Hydrosolubility
Color:	Not soluble
Transparent	pH
Odor	N.A.
Characterstic	Shelf life at 20°C (68°F)
Specific gravity a 20°C (68°F)	6 months in original packaging

Instruction for Use:

Add the special catalyzer in a ratio of 2% by weight of resin, mix well the blend before applying. With low temperature (less than 15°C - 59°F), it is possible to increase the amount of the catalyst up to 3%

WARM/TEMPERATE WEATHER More than 15° C / 59°F			COLD WEATHER Less than 15° C		
2% CATALYSIS			3% CATALYSIS		
Mastic weight	Catalyzer Weight	Catalyzer amount Drops number	Mastic weight	Catalyzer Weight	Catalyzer amount Drops number
25 g / 0,88 oz	0,50 g / 0,018 oz	10 drops	25 g / 0,88 oz	0,75 g / 0,026 oz	15 drops
50 g / 1,76 oz	1,00 g / 0,035 oz	20 drops	50 g / 1,76 oz	1,50 g / 0,053 oz	30 drops
75 g / 2,65 oz	1,50 g / 0,053 oz	30 drops	75 g / 2,65 oz	2,25 g / 0,079 oz	45 drops
100 g / 3,53 oz	2,00 g / 0,071 oz	40 drops	100 g / 3,53 oz	3,00 g / 0,110 oz	60 drops
150 g / 5,29 oz	3,00 g / 0,110 oz	60 drops	150 g / 5,29 oz	4,50 g / 0,160 oz	90 drops
200 g / 7,05 oz	4,00 g / 0,140 oz	80 drops	200 g / 7,05 oz	6,00 g / 0,210 oz	120 drops

Further info for all catalyzers types:

- Usage of hardener higher than suggested ratios reduce adhesivity of the product, reduce workable time and could cause color variation.
- Usage of hardener lower than 1% does not allow a correct curing, so the mastic would remain sticky and would ruin the entire job.
- During usage, always wear protective clothing/measures for hands, eyes, skin and all sensible body areas.
- Never mix different catalyzers types together. In case of use of BELLINZONI coloring pastes or powder, add the catalyzer after pigmentation of resin to be used. Avoid to use the product on surfaces kept at temperature >40°C for long times, because it could turn yellow.

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